

No quantity is too small for us

At RL Steel, we value every customer and every project. No matter the size of your order, we are dedicated to providing the same exceptional quality, service, and attention to detail.

Corporate Office

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Email -For Administration: secretary@rlsteels.com, For Domestic: marketing@rlsteels.com
For Export: admin@rlsteels.com, gtambe@rlsteels.com

Branch Offices

Mumbai: R 304, Abhay Steel House, Baroda Street, Carnac Bundar, Mumbai- 400 009, Ph.: 022 2381082/83/84

Pune: Off. No.213, 2nd Floor, Kohinoor Majestic, Behind - Kundan Hyundai Motors, Near Thermax Chowk, Chinchwad, Pune-411 019 Ph: 98909 97712, 77678 15438

Chennai: No.441, 442, Phase XX, Sidco Industrial Estate, Ambattur Industrial, Next to New Century Book House, Near BSNL Telephone Exchange, Ambattur, Chennai -600 098 India. Ph : 044-43530373

Faridabad: E.I/72 Sector-II, YMCA Road Faridabad-121102. Mobile: +91 9999480201



RL Steel: Forging a Future of Steel

**Loved in India,
Trusted by
the World**



**+ ₹ 1.2 billion
+ \$ 140 million**

revenues

+100 Acre

production facility

+100,000

tonnes delivered to defence
organizations in India & International

+800

sizes & grades

+50

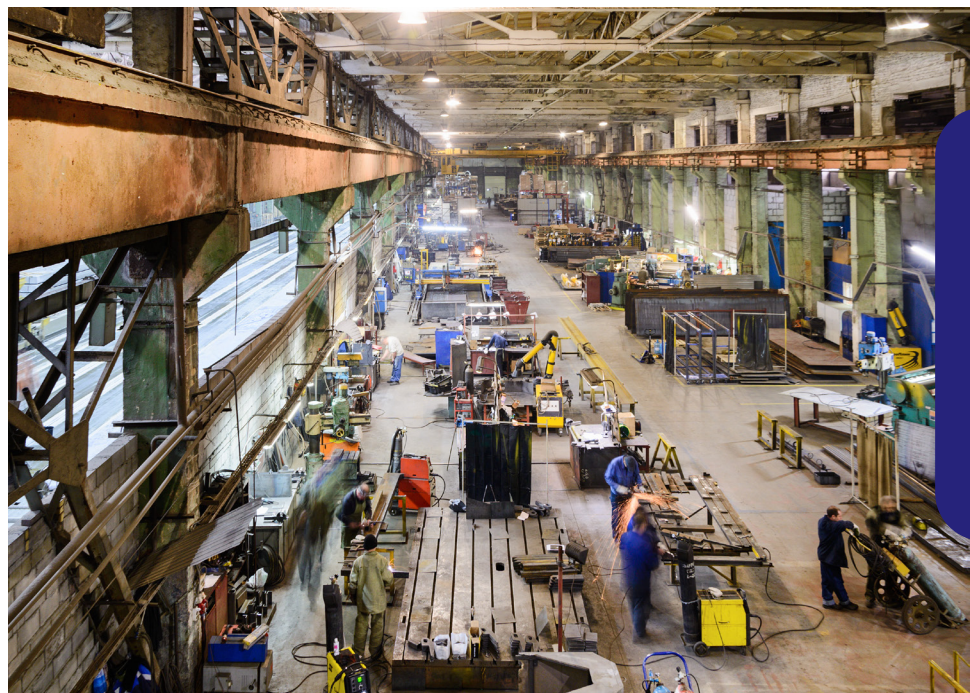
countries served



One of the few companies in India to have a shiftable & reversible mill



Carrying experience across 4 million tonnes of special alloy steel



Self reliant, Inhouse spare manufacturing workshop



Highest number of sizes produced in one premises in a steel plant in the world



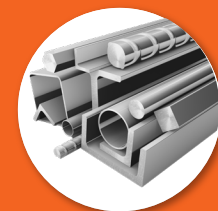
Shortest delivery time in the steel sector for custom made grades

Key Strengths



Shortest Delivery Time

For both domestic and export customers, we prioritize rapid delivery without compromising quality.



Largest Product Range

With over 500 product variations, we offer the widest selection in the industry.

Optimum Heat Size of 28 MT

Our optimized heat size allows for efficient production and greater flexibility for customized orders.



Proximity to Port

Leading to super fast delivery across India and the world.



Fully Automatic Online Heat Treatment Facility

Ensuring consistent quality and precise heat treatment for enhanced material properties.

Bloom size - 280-320

One of the largest in the alloy steel industry in India, enabling us to produce larger and more complex components.



One of the most skilled & experienced manpower

NABL Accredited Laboratory

Guaranteeing adherence to the highest quality standards through rigorous testing and analysis.





Mr. N.K. Gupta

"A Family owned business since last 40 years. Taking pride for our contribution in Indian as well as foreign economy."

A Family Legacy: Founded in 1985 by the visionary **Late Shri Raghunandanlal Gupta**, RL Steels has consistently led the steel manufacturing industry.

Today, under my leadership and **Mr. Nitin Gupta**, we operate from a sprawling 100-acre state-of-the-art facility. With a production capacity of 15,000 tonnes per month, RL Steel boasts the world's largest range of steel sizes produced from a single plant. Our four independent rolling mills, dedicated steel melting shops, advanced heat treatment facility and NABL-accredited QA laboratory ensure we meet the evolving demands of a global market, including key contributions to the defence sector, major OEMs and industries spanning oil & gas, agriculture, transportation and engineering.

Shaping a Sustainable Future, Together.

Vision Statement

Empowering India's growth and self-reliance through innovative, high-value steel solutions,

RL Steels envisions a future where:

- India's critical industries thrive with indigenous steel expertise
- Green manufacturing and carbon neutrality set new industry standards
- Customer relationships and quality excellence drive our success

Mission Statement:

To deliver customized, high-performance steel solutions to aerospace, defence, automotive, oil & gas and agriculture industries, while pioneering green steel manufacturing and carbon neutrality. We commit to:

- Customer-centric approach and long-term relationships
- Unparalleled quality and reliability
- Indigenous development of imported steel grades
- Innovation-driven high-value steel solutions

Core Values:

- Customer Focus: Listening, adapting and delivering
- Quality Excellence: Zero tolerance for quality gaps
- Innovation: Pioneering steel solutions for India's future
- Sustainability: Green manufacturing and carbon neutrality
- Relationship Building: Trust, loyalty and long-term partnerships

Unique Value Proposition (UVP):

Customised high-value steel solutions, developed and manufactured in India, empowering critical industries to thrive.



Strengthening Defence: A Legacy of Partnership

For over a decade, RL Steels has been a trusted partner to defence organizations in India and Internationally. Our high-performance steel alloys are integral to critical defence applications, ensuring the safety and security of those who protect our nations. We take immense pride in contributing to the defence sector and remain committed to providing cutting-edge steel solutions to meet its evolving needs.

Our enduring partnerships with Israeli defence companies exemplify our commitment to delivering exceptional quality and reliability on a global scale.

Certifications

DEFENCE



RAILWAYS



AEROSPACE



SECTORS WE SERVE

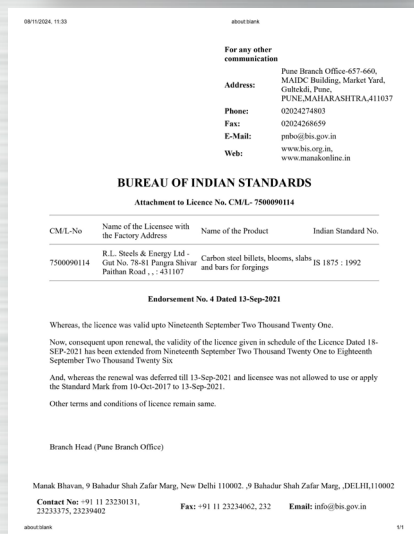
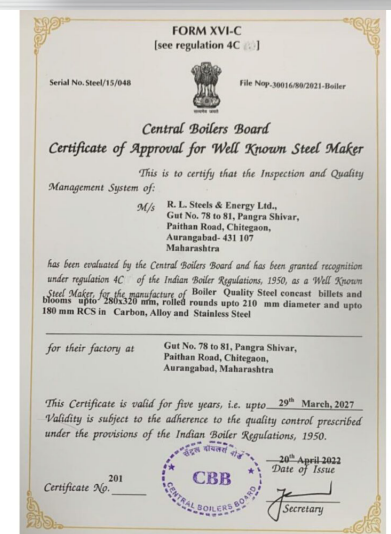
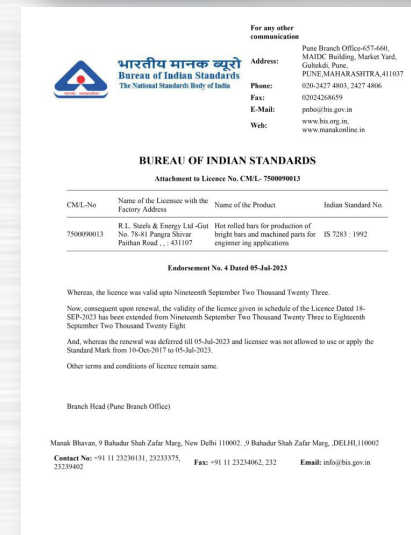
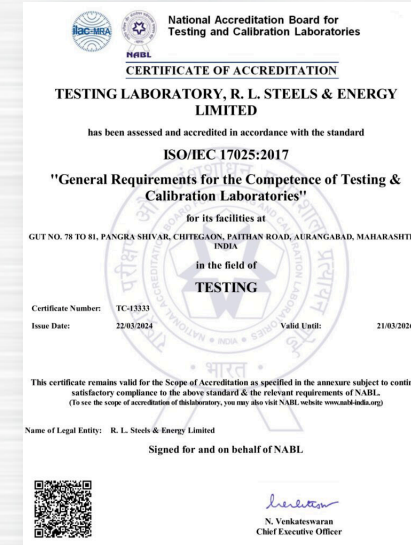


SHIPPING/OIL & GAS INDUSTRY

AUTOMOTIVE MANUFACTURER



AGRICULTURE



Product Range

Steel Categories

Carbon Steel

Plain Carbon Steel: 15C8, 35C8, C30, C35, C38, C40, 45C8, C45Cr, C48, 55C8, C55, C65, CK35,CK45, ENIA, En3, En32B, En42, En43, En43AM, En8, En8D, En9, S20C, S25C, S35C, S38C, S40C, S43C, S45C, S48C, S20C, S25C, S35C, S38C, S40C, S50C, S53C, SAE1010, SAE1015, SAE1016, SAE1018, SAE1019, SAE1020, SAE1025, SAE1030, SAE1035, SAE 1045

Carbon Manganese Steel: 20Mn2, 27C15, 27Mn2, 37015, 37Mn2, En15, En15A, SAE1524, SAE1541, SAE1548, 45M5, S355J2+N, ST52-3, ST50-2, ASTM A105, IS2062, ASTM A350 LF2

Case Hardening Steel

Chrome Steel: SCr415H, SCr420H

Chrome Manganese Steel: SCr415H, SCr420H

SCM Category Steel: Chrome SCr415H, SCr420H

Moly Steel / Nickel Chrome / Nickel Chrome Moly Steel: SAE8620H, SAE8622, SAE8635, En353, En354, En355,15CrNi6, 16 CrNi4, 17CrNiMo6,EN36 19CrNi5, 20NiCr6, 20NiCrMoS6-4, SAE3420, 815M17, 20CrNi4, 18NCD6, 27CD4

Through Hardening Steel

Chrome Steel: 34Cr4, 40Cr4, 40Cr4B, 40Cr4C, 41Cr4, En18, En18C, En18D, SAE 5135, SAE5145H, SAE5150

Chrome Steel: 25CrMo4, 40CrMo2, 40MoCr4, 42Cr4Mo2, 42Cr4M04, 42CrMO2, 42CrMo4, AISI4142H, AISI4150, En19, En91C, SAE4130, SAE4135, SAE4137, SAE4140, SAE4142, SAE4147,708M42

SCM Category Steel: SCM435, SCM435H

SCM Category Steel: Chrome/Ni-Moly Steel: SAE8640, 40NiCrM04, SAE4340, EN24, EN30B,EN39

Moly Steel: 35Mn6M03, En16, En16C, En17

Other Categories

Boron Steel: SAE41B30, SAE1036B, SAE15B35H, 38B3, SAE15B41H, 58CRMNB4, SAE40B3, 30MnB4, SCrB435H, 20MnB5, 20MnCrB5, TIE0311

Micro Alloyed Steel: 30MSV6, 38MnSiVS5, C70S6, 38MnVS6

Vanadium Steel: En 47, 52Cr4M02V, 31CrV3.

Nitriding Steel: EEn 41B.

Ball Bearing Steel: En31, SAE52100, DIN100Cr6

Free/ Semi Free Cutting Steel: En15AM, En18DM, EnIA, En8m, SAE1117, SAE1118, SAE1137, SAE1140, SAE1141, SAE1144, SA1145S, SAE1215

Spring Steel: En45, En45A, 55S17, 60S17, 37MnS15, SUP11A, SUP10, SUP9, SUP6, 50CrV4, En47, 52Cr4M02V, SAE4161H, 51CrV4, 55Cr3, SAE5160, SAE6150, SAE9254, SAE9260

Stainless Steels: AISI410, AISI420, AISI416M.

Nitralloy : R7088, R7103, R7104, 40CAD

Creep Resistant Steel: P11,T11, F11, P22, T22, F22, F92.

File Steel: High C-Cr Steels

Die & Tool Steel: AISI O1, 1.2343 (H11), 1.2344(H13)

Plant And Equipments

- Electric Arc Furnace - 30 MT Capacity.
- Electric Furnace - 30 MT Capacity. (For Stainless Steel Production)
- Ladle Refining Furnace.
- Vacuum Degassing.
- Cored Wire Feeding System.
- Continuous Casting Machine of 10.25/19 & 6/11 Meter radius with two strands.
- Electro Magnetic stirrer along with AMLC
- Online Quenching & Tempering (QT) Facility
- 2 High, 30" Reversible Rolling Mill
- 2 High, 26" Reversible Rolling Mill.
- 3 High, 6 Strand, 16" Rolling Mill.
- 3 High, 7 Strand, 10" Rolling Mill.
- Reheating furnace - pusher type
- Heat treatment Furnace with 25 MT capacity with length up to 8m for normalising, annealing and ISO annealing
- Roller Straightening
- Peeled & Ground bars production facility.
- Online harden and temper facility for supply in H&T condition.

Cast & Rolled Sizes

- **Cast Sizes (mm):** 110X110,130X130, 140x140, 160X160, 200X200, 160X180, 180X220, 240X280, 280X320. 16 to 210 mm (5/8"to 8"). 40 to 180 mm (1"to7"). 16 to 40 mm (5/8"tol. 1/2").'
- A Round Black Bar:** 16 to 210 mm (5/8"to 8").
- Round Corner Square:** 40 to 180 mm (1"to7").
- Square Corner Section:** 16 to 40 mm (5/8"to 1. 1/2").
- Round Bright Bar:** Cold drawn: 16 to 50 mm (5/8" to 2") Peeled & Ground: 25 to 200 mm (1" to 8") Peeled, Center - less Grinding with guaranteed surface level can offer tolerance in the range h9 to h11.
- Flats (mm):** Width 45 to 200mm (1-3/4" to 8") Thickness: 6 to 100mm (1/4" to 4").
- Special Profiles:** Pole Section, Lock Section Rib, Groove and Bevel profile (For agricul-tural implements).

QA Testing Facilities

- O. E. Spectrometer.
- Mobile spectrometer.
- Leco Gas Analyzer.
- Metallurgical Microscope with Image Analyzer.
- Rockwell Hardness Tester
- Brinell Hardness Tester.
- Universal Testing Machine.
- Impact Testing Machine.
- Profile Projector.
- PMI Portable Spectrometer
- Jominy Quenching Apparatus
- Radioactive Element Check Meter.
- Ultrasonic Flaw Detector.
- Magnetic Particle Inspection.

Product Supply Conditions

- Hot Rolled.
- Heat Treated Condition: Annealing, Normalizing & Stress Relieving.
- Hardened & Tempered in specified Conditions like 'S', 'T', 'U', 'V', & 'W'.
- Bright Bar: In Peeled - Polish / Peeled - Ground / Cold Drawn.

OEM Approved List



RENAULT



Automotive Sector

BHARAT FORGE



Delphi - TVS Technologies



HIM TEKNOFORGE LTD.



Varroc Engineering Limited



M M FORGINGS LIMITED



Agro Equipment Manufacturers

